

**PRODUCT DESCRIPTION**

A low HAPS/low VOC universal primer designed for use on properly prepared substrates. It may be topcoated with a variety of finish coats such as alkyds, acrylics, vinyl, epoxies, and urethanes.

**Color:** Gray  
**Sheen:** Flat

**Benefits**

Easy to apply  
 Fast Dry  
 Good weatherability  
 Protects metal in storage or transit  
 Low VOC

**PRODUCT AND PERFORMANCE DATA**
**Product Data**

Property	Result
Volume solids (%)	32 ±2
Weight solids (%)	53 ±2
VOC	398.5 g/L 3.33 lb/gal
HAPS	Less than 1%
Recommended dry film thickness	1.5 – 3 mils
Recommended wet film thickness	4.7 – 9.25 mils
Theoretical Coverage (1.0 mil)	513.3 ft <sup>2</sup> /gal

**Performance Data**

Test Method	Standard	Result
Gloss @ 60°	ASTM D523-14	2 - 15
Adhesion	ASTM D3359	5B
Impact Resistance	ASTM D2794-90	>120 in-lbs
Pencil Hardness	ASTM D3363	2H

*\*Testing performed on fully cured product*

**SURFACE PREPARATION**
**Pre-cleaning:**

Clean all surfaces to be coated in accordance with SSPC-SP-1, Solvent Cleaning prior to additional surface preparation or coating application. Surface must be clean, dry and free of any dirt, dust, oil, and all other visible contaminants.

**Surface Preparation**

Recommended	SSPC SP 6 (commercial blast cleaning)
Minimum	SSPC SP 2 or SP 3 (hand or power tool cleaning)

**MIXING AND THINNING**
**Mix Directions**

Stir thoroughly before and occasionally during use.

**Thinning Directions**

Product packaged ready to apply. If needed thin up to 10% maximum with 81T714, Low HAPS Thinner.

**APPLICATION**
**Application Parameters**

Relative Humidity	20%-70%
Minimum Temperature	40°F *
Maximum Temperature	85°F

\*temperature must be at least 5° above the dew point during application

<b>Curing Schedule</b>	<b>Alkyd</b>	<b>Polyurethane or Epoxy</b>	<b>Water Base</b>
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Dry to topcoat	45 min	24 hours	1 hour
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**Application methods**

The product can be applied by

**Spray**

Airless spray: .011"-.017"

Conventional spray: 0.8mm – 1.8mm

**Brush/Roll**

Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.

**PACKAGING AND STORAGE****Packaging**

1 – Gallon

5 – Gallon

Drums

**Storage**

The product must be stored in accordance with local and national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 73°F (23 °C) = 12 months \*

\*When kept in recommended storage condition and original unopened containers.

**CAUTION**

Adequate health and safety precautions should be observed during storage, handling, use and curing periods.

**READ SAFETY DATA SHEETS BEFORE USING THIS PRODUCT**

**DISCLAIMER**

The technical data and suggestions for use in this product data sheet are currently correct to the best of our knowledge, but are subject to change without notice. Because application and conditions vary, and are beyond our control, we are not responsible for results obtained in using this product, even when used as suggested. The user should conduct tests to determine the suitability of the product for the intended use under then existing conditions. Our liability for breach of warranty, strict liability in tort, negligence or otherwise is limited exclusively to replacement of the product or refund of its price. Under no circumstances are we liable for incidental or consequential damages.